



Spyder

PERFORMANCE ADHESIVES

**FOR THE FLOORING
INDUSTRY**

www.spyderadhesives.com



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SUPERIOR COVERAGE
Up to 35%* more coverage

HIGH SOLIDS
More adhesive per can

HIGHER COAT WEIGHT
More adhesive to the surface

SUPERIOR ADHESIVE
High Tack & Better Bond strength



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PERFORMANCE ADHESIVES

- REVOLUTIONARY ADHESIVE SYSTEM
- SUPERIOR STRENGTH + BOND

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FEATURES/BENEFITS



SPYDER FLOORING RANGE V CONVENTIONAL FLOORING SPRAY ADHESIVES

- ✓ **SUPERIOR COVERAGE**
Up to 35%* more coverage
- ✓ **HIGH SOLIDS**
More adhesive per can
- ✓ **HIGHER COAT WEIGHT**
More adhesive to the surface
- ✓ **SUPERIOR ADHESIVE**
High Tack & Better Bond strength
- ✓ **ENVIRONMENTALLY FRIENDLY**
less cans used = less cans going into landfill
- ✓ **FAST TRACK INSTALLATION**
- ✓ **DICHLOROMETHANE FREE**
(Spyder Stick NC and Spyder Vinyl)

SPYDER STICK

Superior Coverage up to 35% more coverage
Less cans used, better for the environment
Superior Adhesive = Superior Bond
Fast Track Application
Flash off time 1 minute
Ideal for bonding felt & foam backed carpets
Securing Underfelts
Spot fixing Carpet Tiles
Dust Sealing concrete floors
For use in the Soft Furniture Manufacturing & Re-Upholstery
CFC Free
Recyclable

STANDARD SPRAY ADHESIVE

Heavy Duty Spray Adhesive
Ideal for bonding felt & foam backed carpets
Ideal for bonding felt & foam backed carpets
Fast Track Application
Flash off time 1 minute
Dust Sealing concrete floors
CFC Free
Recyclable

SPYDER STICK NON CHLORINATED

Superior Coverage
Superior Adhesive = Better Bond
Dichloromethane Free
Non-Chlorinated Formulation
Low Odour
Fast Track Application
Ideal for bonding PU Underlay, Carpets gel & felt backed
CFC Free
Recyclable

STANDARD VINYL ADHESIVE

Dichloromethane Free
Non-Chlorinated Formulation
Low odour
Fast Track Application
Ideal for bonding PU Underlay, Carpets & Felt backed carpets
CFC Free
Recyclable

SPYDER GRAB CONTACT ADHESIVE

Superior Adhesive
Superior Adhesive = Better Bond
High Temperature Contact Adhesive up to 110°C
Designed for bonding rubber floorcoverings and marmoleum
Suitable for bonding most materials & surfaces
Flash-Off Time 4 - 5 minutes
Bond time 15 minutes
Designed for bonding Rubber Underlay
CFC Free
Recyclable

STANDARD CONTACT ADHESIVE

High Temperature Contact Adhesive up to 110°C
Designed for bonding rubber floorcoverings & marmoleum
Suitable for bonding most materials & surfaces
Flash-Off Time 4 - 5 minutes
Bond time 15 minutes
CFC Free
Recyclable

SPYDER VINYL

Superior Coverage
Superior Adhesive = Better Bond
Less cans used = better for the environment
Non Chlorinated (Dichloromethane Free)
Acrylic Based Adhesive
Plasticizer Migration Resistant
Ideal for use with Sheet Vinyl applications, Vinyl Tiles and LVT's
Fast track installation
CFC Free
Recyclable

STANDARD SPRAY ADHESIVE

Standard Vinyl
Non Chlorinated (Dichloromethane Free)
Acrylic Based Adhesive
Plasticizer Migration Resistant
Ideal for use with Sheet Vinyl applications, Vinyl Tiles and LVT's
Fast track installation
CFC Free
Recyclable

● 10 YEARS OF DEVELOPMENT ● REVOLUTIONARY ADHESIVE SYSTEM ● SUPERIOR STRENGTH + BOND ● TESTED TO INDUSTRY STANDARD

AFT Aerosols Ltd. Unit 8 ST4 2NL T: 01782 285700 E: info@aft-ltd.com W: www.aftaerosols.co.uk



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STICK : AEROSOL ADHESIVE

CHLORINATED

A high performance, high solids solvent adhesive based on a blend of thermoplastic rubbers & synthetic resins which has been formulated for use in most general purpose applications; allied to our Easi-Flo & Easi-Control actuator system which gives finger-tip control.



RECOMMENDED USE: SPYDER STICK will bond foams, fabrics, carpet, carpet tiles, polythene, cork, felt etc. to themselves or to harder substrates such as wood, glass, metal, brickwork, hardboard, hard plastics and many other materials.

IMPORTANT: Always read the Safety Data Sheet before use.

METHOD OF USE: Surface Preparation - All surfaces must be clean, dry, and free from dust, grease, and any loose material. If degreasing is necessary, a detergent/water treatment should be considered first. If this is not appropriate, a suitable solvent cleaner may be used. Always check the effects of degreasing solvents on plastics, rubber materials and painted surfaces. All traces of cleaning solvent must be allowed to evaporate before the adhesive is applied.

Application and bonding: An even coat of adhesive should be applied to both surfaces to be bonded and allow the solvent to evaporate. Drying is dependent on conditions, but bond should be made within 10 minutes of application. Bring the two dry surfaces together and press together over the entire bonded area.

This adhesive is not suitable for use with heavily plasticised PVC.

IMPORTANT Always read the Safety Data Sheet before use.

STORAGE Store in a cool dry well-ventilated area at between 10-30°C.

SHELF LIFE One year from the date of manufacture.

MANUFACTURING STANDARD ISO 9001:2015

TYPICAL CHARACTERISTICS

Physical appearance	Low viscosity liquid
Colour	Amber
Chemical Type	Blend of synthetic rubber and resins
Solvent	Chlorinated Hydrocarbon
Viscosity Brookfield RVT 20rpm at 25°C [mPa.s]	Approx 90
Total solids content	Approx 26-28 %
Relative Density	Approx 1.2
Open Time	1-10 minutes
Heat Resistance	60°C



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STICK : AEROSOL ADHESIVE

NON CHLORINATED

A high performance, high solids solvent adhesive based on a blend of thermoplastic rubbers & synthetic resins. Our Easi-Flo & Easi-Control actuator ensures finger-tip control during application.



RECOMMENDED USE: SPYDER STICK NON CHLORINATED will bond foams, fabrics, carpet, carpet tiles, polythene, cork, felt etc. to themselves or to harder substrates such as wood, glass, metal, brickwork, hardboard, hard plastics and many other materials.

IMPORTANT: Always read the Safety Data Sheet before use.

METHOD OF USE: Surface Preparation - All surfaces must be clean, dry, and free from dust, grease, and any loose material. If degreasing is necessary, a detergent/water treatment should be considered first. If this is not appropriate, a suitable solvent cleaner may be used. Always check the effects of degreasing solvents on plastics, rubber materials and painted surfaces. All traces of cleaning solvent must be allowed to evaporate before the adhesive is applied.

Application and bonding: An even coat of adhesive should be applied to both surfaces to be bonded and allow the solvent to evaporate. Drying is dependent on conditions, but bond should be made within 10 minutes of application. Bring the two dry surfaces together and press together over the entire bonded area.

This adhesive is not suitable for use with heavily plasticised PVC.

IMPORTANT Always read the Safety Data Sheet before use.

STORAGE Store in a cool dry well-ventilated area at between 10-30 °C.

SHELF LIFE One year from the date of manufacture.

MANUFACTURING STANDARD ISO 9001:2015

TYPICAL CHARACTERISTICS

Physical appearance	Low viscosity liquid
Colour	Amber
Chemical Type	Blend of thermoplastic rubber and synthetic resins
Solvent Blend	Acetone/Hydrocarbon
Viscosity Brookfield RVT 20rpm at 25 °C mPa.s	Approx 50
Total solids content	Approx 30-32 %
Relative Density	Approx 0.83
Open Time	3-15 minutes
Flammability	Highly Flammable
Heat Resistance	>60 °C



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GRAB: PREMIUM HIGH TEMP CONTACT ADHESIVE

A high performance, Chlorinated, multi-purpose, non-flammable, solvent based pressure sensitive adhesive allied to our Easi-Flo and Easi-Control actuator system which gives finger-tip control.



RECOMMENDED USE: SPYDER GRAB bonds many materials such as fabrics, foam, felt, carpets and carpet tiles, cardboard, rubber, polythene, sheet vinyl and most plastics to themselves and a wide variety of substrates including wood, metal, concrete, brickwork, stone, slate, glass etc; making it ideal for use in contract flooring, exhibitions, carpet laying, furniture manufacture, and re-upholstering.

It is particularly suited for bonding most furnishing materials to themselves or to each other, including fabrics, leather, wood, metal, rubber, plastics and foam.

IMPORTANT: Always read the Safety Data Sheet before use.

METHOD OF USE: Surface Preparation - All surfaces must be clean, dry, and free from dust, grease, and any loose material. If degreasing is necessary, a detergent/water treatment should be considered first. If this is not appropriate, a suitable solvent cleaner may be used. Always check the effects of degreasing solvents on plastics, rubber materials and painted surfaces. All traces of cleaning solvent must be allowed to evaporate before the adhesive is applied.

Application and bonding: An even coat of adhesive should be applied to both surfaces to be bonded and allow the solvent to evaporate. Drying is dependent on conditions, but bond should be made within 10 minutes of application. Bring the two dry surfaces together and press together over the entire bonded area.

This adhesive is not suitable for use with heavily plasticised PVC.

MANUFACTURING STANDARD: ISO 9001:2015



TYPICAL CHARACTERISTICS

Physical appearance	Low viscosity liquid
Colour	Amber
Chemical Type	Blend of synthetic rubber and resins
Solvent	Chlorinated Hydrocarbon
Viscosity Brookfield RVT 20rpm at 25°C [mPa.s]	Approx 500
Total solids content	Approx 26%
Relative Density	Approx 1.2
SAFT	AFT Approx >100°C (100gm)

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VINYL : PREMIUM VINYL ADHESIVE

An acrylic based pressure sensitive adhesive, formulated to be completely free from materials which would contribute towards plasticiser migration, allied to our Easi-Flo and Easi-Control actuator system which gives finger-tip control.



RECOMMENDED USE: SPYDER VINYL is ideal for bonding Vinyl or PVC floor coverings to a variety of substrates including concrete, wood, stone and most other hard surfaces.

IMPORTANT: Always read the Safety Data Sheet before use. An evaluation of the adhesive should always be carried out in application conditions before commercial use is undertaken, this should also include reference to ageing.

METHOD OF USE: Surface Preparation. All surfaces must be clean, dry, and free from dust, grease, and any loose material. If degreasing is necessary, a detergent/water treatment should be considered first. If this is not appropriate, a suitable solvent cleaner may be used. Always check the effects of degreasing solvents on plastics, rubber materials and painted surfaces. All traces of cleaning solvent must be allowed to evaporate before the adhesive is applied. Application and bonding. It is always best to coat both surfaces. Spray onto a clean, dry and dirt free surface from approximately 10" (25 cm). Spray two coats if surface is dusty. Apply floor covering to substrate whilst the adhesive is still tacky, press the floor covering into place starting at the centre and working outwards.

STORAGE: Store in a cool dry well ventilated area at between 10-30 °C.

SHELF LIFE: One year from the date of manufacture.

MANUFACTURING STANDARD: ISO 9001:2015

TYPICAL CHARACTERISTICS

Physical appearance	Low viscosity liquid
Colour	Amber
Chemical Type	Acrylic
Solvent	Acetone
Viscosity Brookfield RVT 20rpm at 25 °C [mPa.s]	Approx 60cps
Total solids content	Approx 20%
Relative Density	Approx 1.2



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